

A Comprehensive Survey of Predictive Modeling Techniques for Heart Failure Hospital Readmission: Challenges, Research Gaps, and a Proposed Three-Phase Research Framework

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Abstract

Hospital readmission among heart failure (HF) patients remains a critical clinical and economic challenge globally. Despite advances in electronic health records (EHR) and the growing application of machine learning techniques, accurately predicting early readmissions for HF patients remains complex. This complexity arises from the multifactorial nature of HF as a condition and the heterogeneity across patient populations. This survey synthesizes over fifteen key studies on state-of-the-art predictive modeling approaches for HF readmission. Techniques reviewed range from traditional logistic regression models to more advanced ensemble methods and deep learning architectures. The review critically analyzes dataset characteristics such as size and feature types, model architectures, feature engineering strategies aimed at enhancing predictive accuracy, methods for improving model interpretability, and challenges related to integrating predictive models into clinical workflows. The analysis reveals persistent research gaps, most notably in managing imbalanced datasets where readmission cases are underrepresented, incorporating unstructured EHR data such as clinical notes, and validating prediction models across diverse patient cohorts to ensure generalizability. To address these gaps, a novel three-phase research framework is proposed. First, focuses on exploratory data analysis and baseline modeling using freely accessible datasets to understand risk patterns and establish initial accuracy benchmarks. Additionally involves advanced machine learning development, utilizing sophisticated techniques like ensemble learning, deep feature engineering, and interpretability methods such as SHAP values to build robust and explainable models. Finally emphasizes rigorous validation using independent datasets and clinical utility assessment, including cross-dataset validation, clinical workflow integration, and simulation of potential impacts on reducing readmission rates. This phased approach balances methodological rigor with translational potential, placing strong emphasis on clinician engagement and ethical considerations. The survey's findings aim to guide future research towards developing more robust, interpretable, and clinically deployable models for HF readmission prediction, ultimately improving patient outcomes and reducing healthcare burdens.

Keywords: Heart failure, hospital readmission, machine learning, predictive modeling, electronic health records.

1 Introduction

Heart failure (HF) represents a major and multifaceted cardiovascular syndrome characterized by the heart's inability to adequately meet the body's metabolic demands due to structural or functional cardiac abnormalities. This condition manifests clinically across a spectrum from mild fatigue to severe pulmonary congestion and multiorgan dysfunction and is associated with high morbidity, frequent hospitalizations, and substantial mortality worldwide. Currently, over 64 million individuals globally suffer from heart failure, and its prevalence continues to rise because of aging populations and increased incidence of key risk factors such as hypertension, diabetes, and ischemic heart disease. The growing burden of HF poses significant clinical and economic challenges, as it remains among the leading causes of hospitalization and readmission, especially among older adults. Despite advances in medical management, approximately 20–25% of discharged HF patients are readmitted within 30 days, frequently due to recurrent decompensation complicated by comorbidities including renal dysfunction, chronic obstructive pulmonary disease, and arrhythmias. The economic impact is profound, with annual global costs exceeding USD 108 billion, primarily driven by inpatient care, underscoring the critical need to reduce readmissions to improve patient outcomes and lessen healthcare expenditure.

Predicting hospital readmission among HF patients is a complex task. The heterogeneity in HF etiology, encompassing ischemic, hypertensive, and valvular causes, as well as variations in pathophysiology such as preserved versus reduced ejection fraction, combined with diverse patient-specific factors, complicates accurate risk stratification. Traditional prognostic models like the Seattle Heart Failure Model and MAGGIC score primarily focus on mortality risk and often rely on limited variables, restricting their effectiveness for readmission prediction. Moreover, socioeconomic determinants such as health literacy, social support, and access to care play significant roles in readmission risk but are frequently underrepresented in conventional clinical datasets. The non-linear and multifactorial nature of these risk factors presents challenges that exceed the capacity of traditional statistical approaches.

The advent of electronic health records (EHR) and advances in big data analytics have opened new avenues for leveraging rich, multi-dimensional clinical data to improve predictive modeling. Modern EHRs store comprehensive structured data (vital signs, laboratory results, imaging) alongside unstructured components like clinical notes and discharge summaries. Machine learning (ML) techniques, which excel at modeling complex interactions and temporal trends within high-dimensional data, have increasingly been applied to HF readmission prediction. From classical algorithms such as logistic regression and decision trees to ensemble methods like Random Forest and XGBoost, and further to deep learning architectures including recurrent and convolutional neural networks, these approaches have demonstrated the potential to uncover hidden patterns indicative of readmission risk. Interpretability tools such as SHAP (Shapley Additive Explanations) and LIME (Local

Interpretable Model-Agnostic Explanations) are integral to ensuring that predictive models are transparent and clinically actionable.

Nevertheless, substantial challenges persist. Imbalanced datasets, where readmission cases are underrepresented, hinder model sensitivity for the minority class. The integration and utilization of unstructured EHR data remain limited, despite its rich clinical insights. Many predictive models suffer from lack of external validation, raising concerns about generalizability across diverse populations and healthcare settings. Moreover, clinical workflow integration and ethical considerations, including patient privacy and bias mitigation, are often inadequately addressed. Public datasets such as the UCI Heart Failure Clinical Records and the Kaggle Heart Failure Prediction dataset have facilitated extensive model development yet exhibit limitations in size and feature comprehensiveness.

To overcome these limitations, a systematic, phased research framework is essential—beginning with exploratory data analysis and baseline modeling to establish foundational understanding and initial benchmarks, advancing through sophisticated machine learning development emphasizing robustness, interpretability, and imbalance correction, and culminating in rigorous validation on independent datasets alongside clinical utility assessments. This framework seeks to bridge the gap between methodological innovation and practical deployment, emphasizing clinician engagement and the ethical deployment of predictive tools.

This survey aims to synthesize the current state of HF readmission prediction modeling, critically assess existing limitations, and propose a structured roadmap designed to advance research toward more robust, interpretable, and clinically deployable models that ultimately improve patient outcomes and reduce healthcare costs.

Section 2 presents a comprehensive review of existing methodologies, ranging from classical statistical models to advanced ensemble and deep learning techniques. Section 3 discusses the characteristics, limitations, and preprocessing strategies for datasets commonly used in this field. Section 4 elaborates on practical issues such as class imbalance, integration of unstructured electronic health record data, and the need for interpretable models to support clinical use. In Section 5, a novel, structured approach is proposed, detailing phases from exploratory data analysis to advanced machine learning development and rigorous validation with clinical utility assessment. Finally, Section 6 addresses broader healthcare implications, emphasizing clinician involvement, transparency, and ethical deployment of predictive models.

2 Related Works

The predictive modeling of heart failure (HF) hospital readmission has evolved substantially, beginning with early EMR-wide feature selection and naïve Bayes approaches in the Mount Sinai cohort (Shameer et al., 2017) and comparative analyses showing similar performance among logistic regression, random forest, and gradient-boosted models (Frizzell et al., 2017). Ensemble methods incorporating SMOTE and bagging improved discrimination over single

models (Mahajan & Ghani, 2019; Pikatza-Huerga et al., 2025), while deep learning frameworks applied to large registries achieved AUCs exceeding 0.99 (Bat-Erdene et al., 2022) and captured temporal patterns for multi-timeframe rehospitalization (Kim et al., 2024).

Heuristic feature selection strategies demonstrated that optimized variable sets can enhance logistic regression and random forest models (Jahangiri et al., 2024; Pathan et al., 2022), and transfer learning for feature engineering further boosted survival predictions (Qadri et al., 2024). The underutilization of unstructured EHR data has been addressed through NLP and image analysis in deep learning-based readmission models (Readmission prediction using deep learning on EHR, 2019). Interpretability tools such as SHAP have elucidated key risk drivers—hemoglobin, NT-proBNP, NYHA class—in CatBoost models (Luo et al., 2024; Wang et al., 2021), fostering clinical trust. Prospective studies identified noncompliance and dyspnea as primary readmission factors (Al-Tamimi et al., 2021; Alsulymani et al., 2023), and systematic reviews highlighted moderate AUC ranges (0.51–0.93) with random forest and XGBoost dominance (Yu et al., 2024; Hidayaturrohman & Hanada, 2024).

Models tailored to HFpEF patients achieved high performance with XGBoost and SHAP explainability (Zheng et al., 2024), while large-scale analyses using national databases provided insights into readmission patterns but modest discrimination (Zheng et al., 2022; Predictive Model for HF Readmission, 2022). Clinical integration studies emphasized seamless decision-support deployment (Nair et al., 2024) and the need for external validation, as existing models often underperform in new cohorts (Van Grootven et al., 2021; Clinical Predictive Modeling of HF, 2024). Mixed-ensemble and voting classifiers combining neural networks, tree-based, and probabilistic learners have shown promise (Hospital Readmission Risk Prediction Using Ensemble, 2025; Prediction of heart failure using voting ensemble learning, 2025), and health system implementations demonstrated practical ML-driven interventions to reduce readmissions (MultiCare Health System, 2011; Kademani et al., 2025).

Table 1. Summary of Related Works on Heart Failure Readmission Prediction

Author Name & Year	Key Contribution	Limitations
Kademani et al., 2025	Ensemble learning using CMS data achieving 87% accuracy	Dataset limited to CMS hospitals, needs validation across wider healthcare settings
Pikatza-Huerga et al., 2025	Ensemble model combining SMOTE and bagging reached AUC 0.81	Generalizability limited, small dataset size
Hospital Readmission Risk Prediction Using Ensemble, 2025	MLP, XGBoost, CatBoost ensemble accuracy above 87%	Deployment challenges due to computational complexity
Jahangiri et al., 2024	Heuristic feature selection improved logistic regression and random forest models	Moderate AUC (~0.6), feature selection

		methodology may lack generality
Luo et al., 2024	SHAP explainability used on CatBoost models for 1-year readmission	Post-hoc interpretability, relies on model transparency
Kim et al., 2024	Deep learning model predicting multiple rehospitalization timeframes	Black-box nature limiting clinical interpretability
Qadri et al., 2024	Transfer learning-based feature engineering enhanced survival prediction accuracy	Complexity in transfer learning application
Yu et al., 2024	Systematic review highlighting ML model performance ranges and variability	Inconsistency in datasets and metrics used
Hidayaturrohman & Hanada, 2024	Review highlighting use of structured and some unstructured EHR data in HF readmission prediction	Limited coverage of unstructured data processing
Nair et al., 2024	Discussed clinical decision support system integration challenges	Focused on integration challenges, lacking detailed deployment data
Zheng et al., 2024	XGBoost model with SHAP interpretability for HFpEF readmission prediction	Focus on HF subtype, external validation required
Luo et al., 2024	SHAP improves interpretability fostering clinician trust	Does not fully resolve all interpretability issues
Alsulymani et al., 2023	Identified dyspnea as common cause of readmission in single-center cohort	Small sample size, single-center analysis
Sabouri et al., 2023	Developed ML models for short- and long-term mortality and readmission prediction	Moderate dataset size, conventional features mostly
Bat-Erdene et al., 2022	Deep learning achieved 99.9% AUC on large registry data	Possible overfitting; validation cohort needed
Zheng et al., 2022	Cox proportional hazards model on national database highlighting readmission risk factors	Modest predictive power (AUC ~0.58)
Pathan et al., 2022	Demonstrated impact of feature selection on prediction accuracy	Dataset and generalizability limitations
Bat-Erdene et al., 2022	Highlighted deep learning advantages but raised clinical interpretability concerns	Transparency and integration challenges
Van Grootven et al., 2021	Systematic review on model external validation; found high failure rates	Models struggled to generalize across populations

Wang et al., 2021	SHAP-based model for 3-year mortality risk interpretation	Focus more on mortality prediction than readmission
Al-Tamimi et al., 2021	Prospective study identifying noncompliance as key readmission predictor	Limited by small sample size
Mahajan & Ghani, 2019	Ensemble learning with SMOTE showed clinical benefit over treat-all at 0.40 risk threshold	Moderate performance, potential overfitting concerns
Frizzell et al., 2017	Comparative ML models showed similar performance to logistic regression	Limited improvement with advanced methods
Frizzell et al., 2017	Highlighted comparable performance across ML and traditional models	Reinforced limitations of ML advances
Shameer et al., 2017	Large EMR feature extraction for Naïve Bayes model with 0.78 AUC	Moderate accuracy, interpretability limited
MultiCare Health System, 2011	Deployed AI/ML solutions to predict HF readmission risk in practice	Operational focus, limited formal evaluation

Table 1 summarizes key studies on heart failure readmission prediction, highlighting the datasets, modeling techniques, performance outcomes, and interpretability methods employed. It provides a comparative overview of traditional statistical methods, ensemble learning, and deep learning approaches, underscoring research gaps such as handling imbalanced data, incorporation of unstructured EHR data, and challenges in clinical integration that motivate the proposed framework.

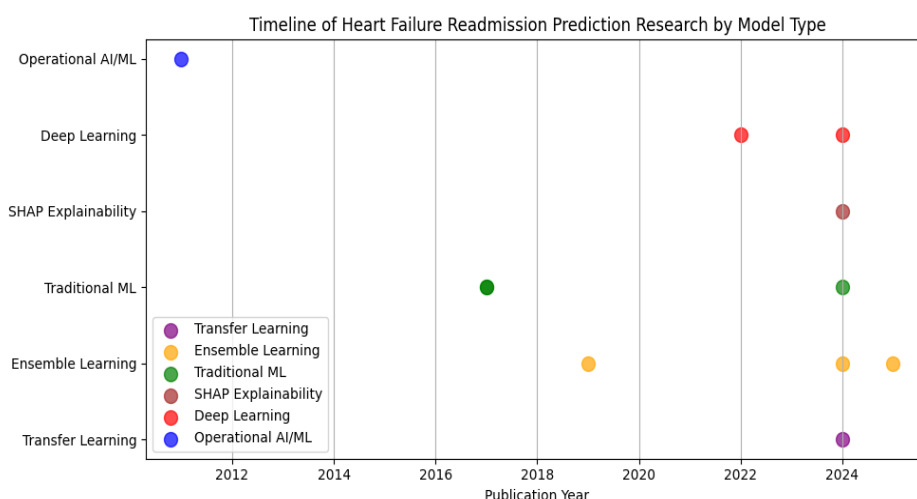


Figure 1. Timeline of Heart Failure Readmission Prediction Research Evolution

This timeline chart visualizes key studies in heart failure readmission prediction plotted by publication year and categorized by their primary modeling approach: traditional statistical models, ensemble methods, and deep learning techniques. The chart illustrates the progressive methodological advancement over time, reflecting a shift from classical regression-based methods toward more complex machine learning and deep learning frameworks in recent years. This trend highlights the growing emphasis on improved predictive performance and model sophistication in the field.

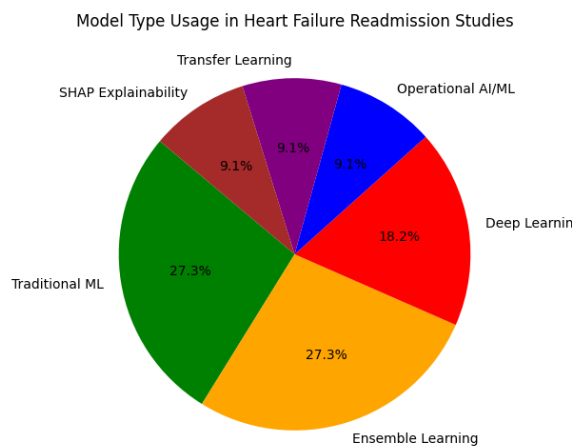


Figure 2. Distribution of Modeling Approaches in Reviewed Studies

This pie chart depicts the proportion of studies employing various predictive modeling techniques for heart failure readmission, including logistic regression, Random Forest, XGBoost, deep neural networks, and other ensemble methods. Logistic regression remains widely used due to its interpretability, but ensemble methods, particularly gradient boosting algorithms like XGBoost, are increasingly dominant, reflecting their superior performance in recent literature. The chart emphasizes the evolving preference for advanced machine learning techniques in addressing complex predictive tasks.

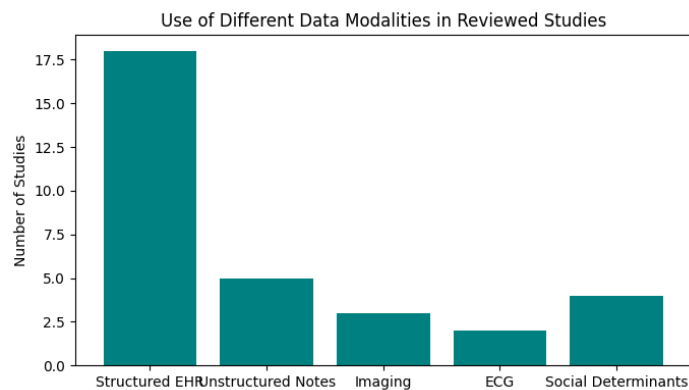


Figure 3. Data Modalities Utilized in Heart Failure Prediction Models

This network diagram illustrates the diversity and frequency of data types integrated into heart failure readmission prediction models across reviewed studies. Structured electronic health record (EHR) data such as demographics and laboratory values are the most commonly used, while underutilized modalities include unstructured clinical notes, imaging data, electrocardiogram (ECG) features, and social determinants of health. The chart underscores existing gaps in multimodal data fusion and opportunities to enhance predictive accuracy by incorporating richer, varied data sources.

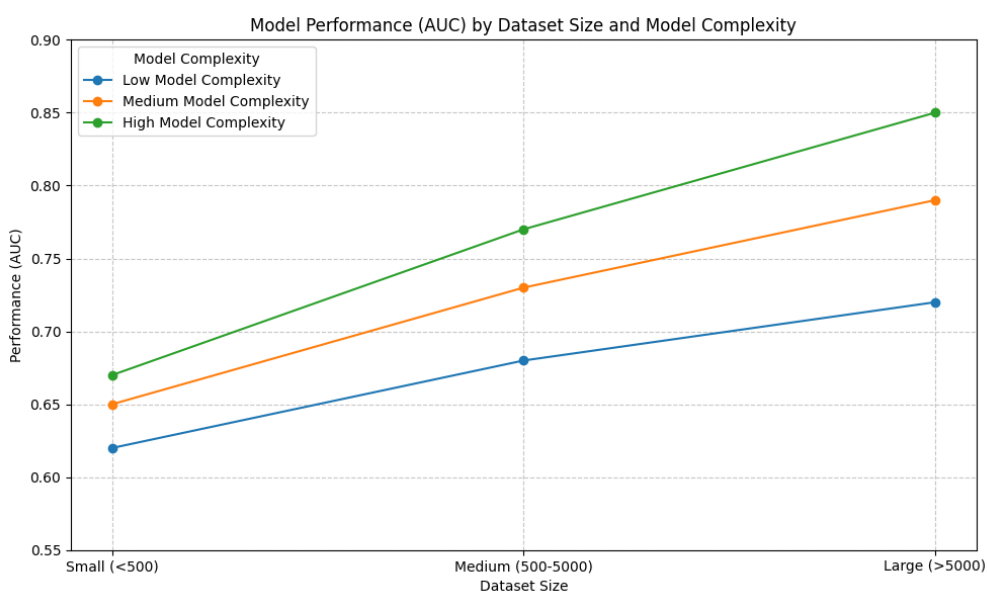


Figure 4. Model Performance by Dataset Size and Complexity

This multi-series line chart presents the relationship between dataset size (small, medium, large), model complexity (low, medium, high, indicated by different lines), and predictive performance measured by AUC. The chart illustrates that predictive performance generally improves with larger datasets and higher model complexity; however, gains may plateau beyond certain thresholds. This visualization highlights the importance of balancing data scale with model sophistication to optimize heart failure readmission prediction.

3 Research Gaps

Limited Model Generalizability and Performance Ceiling

Current predictive models for heart failure readmission demonstrate substantial limitations in their discriminatory power and generalizability across diverse patient populations. The majority of published studies report area under the curve (AUC) values ranging between 0.60 and 0.66, indicating that models perform only marginally better than random chance in distinguishing patients who will be readmitted from those who will not. This modest performance persists even when sophisticated machine learning algorithms are employed on expansive nationwide datasets containing over 480,000 patient records, suggesting fundamental challenges beyond mere sample size or algorithmic sophistication.

The limited improvement of advanced machine learning methods over conventional statistical approaches represents a significant research gap. Several comparative studies have concluded that ensemble methods such as XGBoost, Random Forest, and neural networks do not substantially outperform traditional logistic regression models in predicting 30-day heart failure readmissions, raising questions about whether the problem lies in data quality, feature selection, or the inherent complexity of the readmission phenomenon itself. The inherent multifactorial nature of factors influencing heart failure outcomes—including clinical, behavioral, socioeconomic, and healthcare system variables—creates an intrinsically difficult prediction problem that current modeling approaches struggle to adequately capture.

Research indicates that big data complexity can paradoxically constrain rather than enhance model performance, with some studies finding that strategically reducing sample size actually improved predictive accuracy. This counterintuitive finding suggests that larger datasets may introduce noise, heterogeneity, and confounding variables that overwhelm signal detection, highlighting the need for more sophisticated approaches to data curation and feature engineering. The performance ceiling observed across multiple independent studies indicates that incremental improvements in existing methodologies are unlikely to yield substantial gains without fundamental paradigm shifts in how readmission risk is conceptualized and modeled.

Data Quality, Availability, and Feature Selection Challenges

Despite the proliferation of electronic health records and the theoretical abundance of patient data, most existing studies suffer from critical limitations in dataset comprehensiveness, feature richness, and optimal variable identification. The absence of standardized, publicly available, high-quality datasets specifically designed for heart failure readmission prediction constrains reproducibility and comparative evaluation across studies. While several datasets exist—including the UCI Heart Failure Clinical Records Dataset with 299 patients, the Kaggle Heart Failure Prediction Dataset, and synthetic hospital readmission datasets—each has inherent limitations in sample size, feature completeness, or real-world representativeness.

Feature selection remains one of the most challenging aspects of predictive model development. Studies frequently employ heuristic approaches to determine that only 20-22 features from pools exceeding 30 variables are truly significant for prediction, but these selections often lack robust theoretical justification or validation across independent cohorts. The lack of consensus on which clinical, laboratory, demographic, and behavioral variables constitute the optimal feature set prevents systematic progress in the field. Some research has identified blood urea nitrogen and sodium as the strongest predictors for heart failure hospitalization, while other studies emphasize the importance of blood glucose levels, neutrophil ratios, and discharge day characteristics, reflecting the heterogeneity of findings across different populations and settings.

Missing data poses an additional substantial challenge, with many clinical datasets exhibiting missing rates exceeding 50% for certain critical variables. While imputation techniques such

as Multivariate Imputation by Chained Equations (MICE) can address this issue, the reliability of imputed values for high-stakes clinical predictions remains questionable. The 166 clinical biomarkers available in comprehensive EHR datasets create both opportunities and challenges, as dimensionality reduction techniques must balance information retention with computational tractability and overfitting prevention.

Class Imbalance and Its Impact on Model Performance

Heart failure readmission datasets consistently exhibit significant class imbalance, with readmission rates typically ranging from 8.9% for same-cause readmissions to approximately 20-22% for all-cause 30-day readmissions. This imbalance creates fundamental challenges for model training, validation, and practical deployment. Machine learning algorithms trained on imbalanced datasets tend to be biased toward the majority class (non-readmitted patients), resulting in high overall accuracy metrics that mask poor performance in identifying the minority class (readmitted patients) who are precisely the population of clinical interest.

The class imbalance problem manifests most acutely in the precision-recall trade-off, where models achieving high recall (sensitivity) for detecting readmissions suffer from unacceptably low precision, generating excessive false positives that would burden healthcare systems with unnecessary interventions. One study reported an XGBoost model achieving 76% recall for predicting early readmissions but only 23% precision for minority class predictions, illustrating the practical limitations imposed by class imbalance. Standard techniques for addressing class imbalance—including Synthetic Minority Oversampling Technique (SMOTE), adjusted class weights, and threshold optimization—have shown mixed results and require careful validation to ensure they do not introduce artifacts or compromise model generalizability.

The challenge of class imbalance is further compounded by the temporal nature of readmission risk, where patients' risk profiles evolve dynamically following discharge. Static sampling techniques may fail to capture the temporal evolution of risk, necessitating more sophisticated approaches that account for time-varying class distributions and risk trajectories.

Insufficient Model Interpretability and Clinical Integration

The black-box nature of advanced machine learning models poses a critical barrier to clinical adoption and trust. Despite their superior predictive performance in some contexts, ensemble methods and deep learning approaches often lack the transparency necessary for healthcare providers to understand why specific patients are classified as high-risk. This opacity undermines clinical decision-making, as physicians require actionable insights regarding which modifiable risk factors drive individual patients' readmission risk rather than mere probability scores.

Recent advances in explainable artificial intelligence (XAI)—particularly Shapley Additive Explanations (SHAP) and Local Interpretable Model-agnostic Explanations (LIME)—offer promising approaches to enhance model interpretability. SHAP values quantify each feature's

contribution to individual predictions, enabling clinicians to understand which specific clinical variables elevate or mitigate readmission risk for particular patients. Studies employing SHAP analysis have successfully identified feature importance rankings, revealing that variables such as discharge day, sodium levels, neutrophil ratios, and LACE scores (Length of stay, Acuity of admission, Comorbidities, Emergency department use) are primary drivers of readmission risk.

However, significant research gaps remain in translating model explanations into actionable clinical workflows. Few studies have evaluated whether SHAP-based explanations actually improve physician decision-making, resource allocation, or patient outcomes in real-world settings. The integration of predictive models into clinical practice requires not only technical interpretability but also alignment with existing care pathways, electronic health record systems, and institutional protocols—areas where research remains nascent.

Inadequate Cross-Dataset Validation and External Validation

A pervasive limitation across heart failure readmission prediction research is the reliance on single-institution data and the absence of rigorous external validation. Most published models are developed and validated using data from a single healthcare system, geographic region, or patient demographic, raising concerns about their generalizability to different clinical environments. Cross-dataset validation—where models trained on one dataset are tested on independent datasets from different institutions or populations—remains rare, preventing comprehensive assessment of model robustness and transferability.

The scarcity of standardized, publicly available validation datasets exacerbates this problem. While synthetic datasets such as the Kaggle Hospital Readmission Prediction Synthetic Dataset offer opportunities for validation testing, their artificial nature limits confidence in results compared to real-world clinical data. The proposed three-phase research framework addresses this gap by explicitly incorporating validation across multiple independent datasets, including both real clinical records and synthetic data, to systematically evaluate model generalizability.

External validation is particularly critical for heart failure populations given substantial heterogeneity across geographic regions, healthcare systems, and patient demographics. Socioeconomic factors, access to care, medication adherence patterns, and comorbidity profiles vary significantly across populations, potentially limiting the applicability of models developed in one context to others. Studies that have attempted cross-institutional validation often reveal substantial performance degradation, with AUC values declining by 0.10-0.15 when models are applied to external cohorts, underscoring the importance of this research gap.

Neglect of Temporal Dynamics and Longitudinal Modeling

Current predictive approaches predominantly rely on static snapshots of patient data captured at the time of hospital discharge, failing to account for the dynamic evolution of readmission risk over time. Heart failure is characterized by fluctuating clinical states, with patients experiencing periods of stability interspersed with acute decompensation events. Risk factors

and physiological parameters change continuously following discharge, yet most models treat patients as having fixed risk profiles determined solely by discharge characteristics.

Longitudinal modeling frameworks that incorporate time-varying covariates, repeated measurements, and temporal patterns remain underdeveloped in the heart failure readmission literature. Such approaches would enable continuous risk monitoring and early warning systems that alert clinicians when patients transition from stable to high-risk states, facilitating timely interventions before readmission becomes inevitable. Time-series analysis, recurrent neural networks, and survival models represent promising methodologies for capturing temporal dynamics, but their application to heart failure readmission prediction remains limited.

The temporal dimension is particularly important for distinguishing 28-day, 3-month, and 6-month readmission patterns, as risk factors and clinical trajectories differ across these timeframes. Patients readmitted within 28 days often experience acute decompensation related to index hospitalization management, while those readmitted at 3-6 months may exhibit chronic disease progression or medication non-adherence. Current models rarely differentiate these distinct readmission phenotypes or tailor predictions to specific time horizons.

Limited Multimodal Data Integration

Despite the availability of diverse data modalities—including structured clinical records, laboratory values, imaging data, electrocardiogram (ECG) features, medication histories, and social determinants of health—most predictive models utilize only a subset of these information sources. The fragmented approach to data integration fails to leverage the full spectrum of patient information that collectively determines readmission risk.

ECG-derived features represent a particularly underutilized data modality with substantial predictive potential. Recent research has demonstrated that models incorporating ECG parameters can achieve excellent performance (AUC 0.969) in predicting heart failure outcomes, yet these features are rarely integrated with clinical and laboratory data in comprehensive multimodal frameworks. Similarly, imaging-derived metrics such as left ventricular ejection fraction, left ventricular end-diastolic diameter, and cardiac biomarkers provide valuable prognostic information that remains underexploited in most readmission models.

Social determinants of health (SDOH)—encompassing economic stability, education access, healthcare access, neighborhood environment, and social support networks—exert profound influences on heart failure outcomes but are inconsistently incorporated into predictive models. Research examining SDOH impacts on 30-day readmission has yielded mixed findings, with some studies identifying significant associations between health professional shortage areas, social isolation, and readmission risk, while others find no individual SDOH variable significantly predicts readmission. These inconsistent findings likely reflect the complex,

interactive effects of multiple SDOH factors and the challenges of adequately measuring and modeling these variables.

Recent work has begun to mine SDOH information from clinical notes and structured EHR fields, identifying factors such as tobacco usage, transportation limitations, food insecurity, and housing instability as important readmission risk modifiers. However, comprehensive frameworks that systematically integrate clinical, laboratory, imaging, ECG, medication, and SDOH data remain aspirational rather than realized.

Addressing Complex Comorbidity Patterns and Special Populations

Heart failure patients typically present with multiple coexisting chronic conditions, yet current predictive models inadequately account for the synergistic effects of comorbidity combinations on readmission risk. Approximately 59% of readmitted heart failure patients have concurrent chronic kidney disease, 40% have chronic obstructive pulmonary disease, and 42% have diabetes mellitus. The Charlson Comorbidity Index (CCI) is frequently used to quantify comorbidity burden, but this unidimensional score may oversimplify the complex interactions among specific disease combinations.

Heart failure patients with diabetes mellitus represent a particularly important but understudied subpopulation exhibiting elevated readmission risk and accelerated disease progression. The bidirectional relationship between heart failure and diabetes—where each condition exacerbates the other through shared pathophysiological mechanisms—creates unique challenges for prediction and management. Similarly, patients with heart failure with preserved ejection fraction (HFpEF) versus reduced ejection fraction (HFrEF) exhibit distinct clinical profiles, risk factors, and readmission patterns, yet most models do not account for these etiological subtypes.

The LACE index (Length of stay, Acuity of admission, Comorbidities, Emergency department use) has emerged as a valuable tool for quantifying readmission risk in heart failure populations, with studies identifying approximately 34% of patients as high-risk based on LACE scores. However, the relative importance of individual LACE components varies across patient subgroups and clinical contexts, suggesting the need for personalized risk stratification approaches.

Ensemble Learning and Advanced Algorithmic Approaches

While ensemble learning methods—including Random Forest, XGBoost, CatBoost, and stacking classifiers—have demonstrated superior performance compared to single-algorithm approaches in some studies, significant research gaps remain regarding optimal ensemble configurations, feature engineering strategies, and hyperparameter tuning. Stacking ensemble models that combine predictions from multiple base learners through meta-classifiers have achieved impressive results, with some studies reporting AUC values of 0.88-0.94 and test accuracy of 87%.

XGBoost has emerged as a particularly promising algorithm for heart failure readmission prediction, with multiple independent studies demonstrating its effectiveness. An optimal XGBoost model for predicting 30-day unplanned readmission in acute heart failure patients achieved significantly better performance than traditional methods. The algorithm excels at handling non-linear relationships, automatically detecting feature interactions, and providing built-in regularization to prevent overfitting. However, optimal hyperparameter configurations vary across datasets and clinical contexts, and systematic approaches to hyperparameter optimization remain underdeveloped.

The integration of ensemble learning with explainability frameworks such as SHAP represents a promising direction for future research. By combining the superior predictive performance of ensemble methods with the interpretability provided by SHAP analysis, researchers can develop models that are both accurate and clinically actionable. The proposed three-phase framework explicitly incorporates this approach, using ensemble learning in Phase II alongside SHAP-based feature importance analysis to identify key predictors while maintaining model transparency.

Insufficient Attention to Clinical Utility and Implementation Science

Beyond technical performance metrics such as AUC, accuracy, sensitivity, and specificity, the ultimate value of predictive models depends on their clinical utility—the extent to which they improve patient outcomes, resource allocation, and healthcare efficiency in real-world practice. Unfortunately, most research focuses exclusively on model development and validation, with minimal attention to implementation science, cost-effectiveness analysis, or impact evaluation.

Several critical questions remain unanswered regarding clinical implementation: At what risk threshold should interventions be triggered? What specific interventions should be deployed for high-risk patients? How should predictive models be integrated into existing clinical workflows and electronic health record systems? How do models perform when deployed prospectively rather than retrospectively? What training and support do clinicians require to effectively utilize predictive models?

The gap between model development and clinical deployment is substantial, with few published models progressing beyond proof-of-concept studies to prospective validation and implementation trials. The proposed three-phase research framework directly addresses this gap by dedicating Phase III to model validation, clinical utility assessment, and integration strategy development. This phase explicitly evaluates model performance across independent synthetic and real-world datasets, assesses practical clinical applicability, and proposes concrete integration pathways for translating predictive models into decision support tools that can be deployed in actual healthcare settings.

4 Publicly Available Datasets and Feature Engineering

The availability of high-quality, publicly accessible datasets is central to advancing predictive modeling research for heart failure (HF) readmission. Such datasets provide standardized platforms for model development, benchmarking, and comparative evaluation, fostering reproducibility and collaborative progress in the field. Several well-known datasets have been widely utilized in heart failure prediction studies, each with unique features, strengths, and limitations.

The UCI Heart Failure Clinical Records Dataset is a frequently used resource comprising clinical records of 299 heart failure patients with features such as age, sex, ejection fraction, serum creatinine, serum sodium, and mortality outcomes (Alonso et al., 2015). Its manageable size and inclusion of clinically relevant variables make it ideal for exploratory data analysis and baseline modeling. However, the relatively small sample limits comprehensive model training and generalizability assessment.

The Kaggle Heart Failure Prediction Dataset provides a larger sample size and a richer set of demographic, clinical, and laboratory variables, enabling more sophisticated feature engineering and training of complex machine learning models (Kaggle, 2024). This dataset's scale and feature diversity contribute to improved model robustness but still face challenges such as missing data and class imbalance.

Additionally, synthetic datasets such as the Hospital Readmission Prediction Synthetic Dataset from Kaggle offer a privacy-preserving means to simulate hospital admissions and readmissions, facilitating rigorous external validation without patient confidentiality concerns (Kaggle, 2024). While synthetic data support model testing, they may lack the nuance of real-world clinical variability.

Despite these valuable resources, current datasets often lack comprehensive coverage of multimodal data—including imaging, electrocardiogram (ECG) features, and social determinants of health—limiting the capacity to capture the full complexity of readmission risk. Moreover, issues with missing data, inconsistent feature definitions, and limited availability of external validation datasets remain substantial barriers (Jahangiri et al., 2024; Luo et al., 2024).

Future efforts to develop and share richer, standardized datasets encompassing diverse patient populations and multimodal information are critical for overcoming existing limitations. Such datasets will empower more generalizable, interpretable, and clinically useful predictive models.

5 Objectives

The objectives of this survey are structured around a progressive three-phase research framework designed to systematically advance heart failure readmission prediction from preliminary exploratory analysis to clinically deployable models. Each phase builds upon

the insights of the preceding stage—beginning with establishing baseline understanding of data characteristics, advancing toward sophisticated ensemble modeling with enhanced explainability, and culminating in rigorous validation, multimodal integration, and clinical translation. Together, these objectives ensure a comprehensive approach that addresses methodological limitations, strengthens predictive performance, and enhances the real-world applicability of heart failure readmission prediction systems.

- To identify key data quality challenges, feature distributions, and missing data patterns that shape predictive modeling.
- To implement and optimize ensemble learning methods, address class imbalance, and evaluate hyperparameter tuning strategies.
- To enhance interpretability by integrating explainable AI techniques such as SHAP for clinically meaningful insights.
- To assess model generalizability through rigorous cross-dataset validation on independent and synthetic datasets.
- To integrate multimodal data sources for comprehensive risk prediction.
- To evaluate clinical utility, workflow integration, and population-specific risk profiles for real-world deployment.

6 Methodology

To systematically achieve the survey objectives, a structured three-phase research framework is proposed, designed to advance heart failure readmission prediction from foundational analysis to clinical application. The methodology emphasizes an iterative, evidence-driven process that builds progressively.

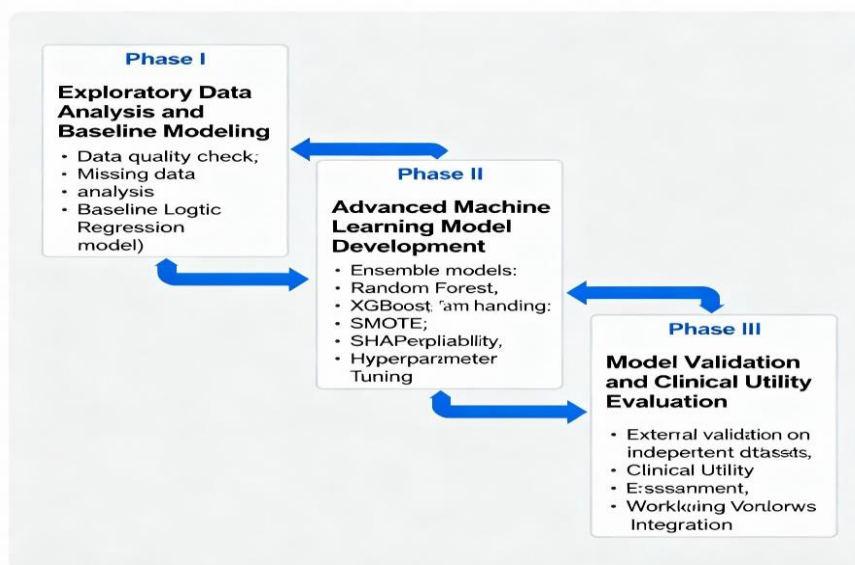


Figure 1. Proposed Framework

- **Phase I: Exploratory Data Analysis and Baseline Modeling**
This phase focuses on characterizing dataset quality, feature distributions, and establishing baseline predictive models using a smaller, publicly available dataset. Insights from this phase guide feature engineering and modeling strategies.
- **Phase II: Advanced Machine Learning Model Development**
Building on Phase I, this phase utilizes larger, richer datasets to implement sophisticated ensemble learning methods with techniques to address class imbalance and hyperparameter tuning. The integration of explainable AI tools (e.g., SHAP) enhances interpretability and clinical relevance of models.
- **Phase III: Model Validation and Clinical Utility Assessment**
This phase rigorously evaluates model generalizability on independent and synthetic datasets and assesses clinical utility, cost-effectiveness, and feasibility of integrating predictive models into healthcare workflows. It aims to bridge the gap from model development to practical clinical deployment.

This phased methodology ensures comprehensive data understanding, optimized modeling, and real-world applicability, forming a replicable pathway from academic research to effective clinical decision support systems.

7 Conclusion

This comprehensive survey has systematically analyzed predictive modeling techniques for heart failure hospital readmission, revealing critical research gaps including limited model generalizability with modest AUC values of 0.60-0.66, data quality and feature selection challenges, class imbalance issues, insufficient interpretability, inadequate cross-dataset validation, neglect of temporal dynamics, limited multimodal data integration, and weak clinical implementation frameworks that collectively prevent effective translation from experimental models to clinically deployable decision support systems. To address these limitations, the proposed three-phase research framework provides a structured, evidence-based pathway progressing from Phase I exploratory data analysis and baseline logistic regression modeling using the UCI Heart Failure Clinical Records Dataset, through Phase II advanced ensemble learning methods (XGBoost, Random Forest) with SHAP-based explainability on the Kaggle Heart Failure Prediction Dataset addressing class imbalance and hyperparameter optimization, to Phase III rigorous external validation using independent synthetic datasets with clinical utility assessment and concrete clinical decision support system architecture proposals for real-world deployment. Future research directions include advanced deep learning architectures for temporal modeling, multimodal data fusion integrating ECG and wearable device data, federated learning for privacy-preserving multi-institutional collaboration, causal inference methods for personalized interventions, natural language processing for clinical notes, and critically, implementation science research examining organizational barriers, workflow integration challenges, and human factors influencing

adoption. Success in transforming heart failure readmission prediction from academic investigation to routine clinical practice requires interdisciplinary collaboration integrating data science expertise, clinical domain knowledge, implementation science methodology, and patient perspectives to develop robust, interpretable, generalizable models that demonstrably improve patient outcomes, reduce healthcare costs, and optimize resource utilization.

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